



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5702-1
Job Sheet 191649



Part No: D5702-1

Job Qty: 20 pcs

Part Name: Shim



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/5/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/14/19

Type: SOLD

Description:

Note: D5702-1 REV.A IPP REV:A NEW ISSUE 18/11/09 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	HAAS 4 Axis	20 pcs	3/14/19		0.50	2.86	HAAS - 1		mar 6 19/03/10
							HAAS - 2		
							HAAS - 3		
							HAAS - 4		
110	QC 2	20 pcs	3/14/19		0.00	0.00	QC 2 - 1		mar 6 19/03/10
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		



Container No: S160930



Part: D5702-1

Job No: 191649

Serial No/Batch: S160930

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/10/19

120 QC 8	20 pcs	3/14/19	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
130 Handfinish - 1-1 Chemical-B4B	20 pcs	3/14/19	0.00 0.50	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	

19/103/12

D.R 19/103/12

					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
140	QC 7	20 pcs	3/14/19	0.00 0.00	QC 7 - 10	
					QC 7 - 13	
					QC 7 - 14	
					QC 7 - 15	
					QC 7 - 17	
					QC 7 - 18	
					QC 7 - 19	
					QC 7 - 2	
					QC 7 - 28	
					QC 7 - 3	
					QC 7 - 30	
					QC 7 - 34	BL 19-03-12
					QC 7 - 36	
					QC 7 - 37	
					QC 7 - 41	
					QC 7 - 47	
					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 6	
					QC 7 - 60	
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 40	
150	Powdercoat - 1 White GI(A)- B4B	20 pcs	3/14/19	0.00 0.00	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BL 19-03-12.
					Powdercoat - 4 - B4B	
160	QC 3	20 pcs	3/14/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 6	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
170	Packaging 3-1 - Stock - B4B	20 pcs	3/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	

MAR 12 2019
DAS
40
9-89

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	5.131
180 QC 21 - SA	20 pcs	3/14/19	0.00 0.00	QC 21 - SA - 21	MAR 13 2019
				QC 21 - SA - 70	MAR 13 2019
				QC 21 - SA - 53	

Part Op **100** - 1- Cut blank at 3.000" long. 2-Machine per folio FC482 DWG REV: _____ FOLIO REV: _____ 3- Deburr
 Descriptions: and break all sharp edges.
150 - ***MASK HOLES PRIOR TO POWDER COAT AS PER DWG NOTE 9*** START TIME: 11:20 OVEN
 TEMPERATURE: 350 FINISH TIME: 11:50 M138997

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X02.000	6061-T6 Bar .500 X 2.00	5 ft (.25 ea)	100-HAAS 4 Axis	5098047

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-HAAS 4 Axis	M6061T6B0.500X02.000	5	33	0

Part Specifications	
Specifications could not be found.	

DAS
70
9-89

MAT
used
5.113'

DART AEROSPACE LTD		Work Order: 191649
Description:		Part Number:
Inspection Dwg:	Rev:	Page 1 of 1

INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
CNC						
0.410	± 0.010	0.410	✓		micro	mmL-01
2.87	± 0.030	2.868	✓		vern	mmL-05
2.83	± 0.030	2.83	✓		↓	
2.500	± 0.030	2.500	✓			
2.75	± 0.030	2.750	✓			
1.684	± 0.010	1.682	✓		vern	mmL-05
1.715	± 0.010	1.713	✓		↓	
1.500	± 0.010	1.500	✓			
0.080	± 0.010	0.077	✓			
1.72	± 0.030	1.718	✓		vern	mmL-05
Ø0.508	+0.006 -0.004	0.509	✓		Gage p	
Manual Milling						

Measured by: [Signature]	Audited by: [Signature]	Preliminary Approval:
Date: 19/03/10	Date: 19/03/12	Date:

Rev	Date	Change	Revised by	Approved
A	14.07.14	New Issue	KJ	

191649

